

THE RANGE OF IPERION

18 25 35 45

Technical Specifications	IPERION 18	IPERION 25	IPERION 35	IPERION 45
Forging force [kN]	18.000	25.000	35.000	45.000
Number of continuous strokes [RPM]	75	70	60	55
Number of strokes per minute	18	18	15	15
Slide stroke [mm]	300	350	380	420
Slide adjustment [mm]	10	12	12	15
Distance between platen and slide (min.) [mm]	1.200	1.300	1.350	1.400
Frontal clearance between columns [mm]	1.300	1.500	1.700	1.750
Lateral clearance between columns [mm]	750	850	1.000	1.100
Carriage table dimensions (S-D x A-D) [mm]	1.150x1.300	1.300x1.550	1.500x1.600	1.550x1.800
Machine table dimensions (S-D x A-D) [mm]	1.250x1.400	1.450x1.600	1.650x1.700	1.700x1.850
Main motor power [kW]	160	200	250	315
Machine weight [kg]	150.000	210.000	310.000	360.000